

MONTANA ASSOCIATION OF REALTORS®
PROPERTY DISCLOSURE STATEMENT (LAND)

1 Date: 3/31/2025

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3 Property: NHN Polson MT 59860
4 Seller(s): Kaylee M Purcell
5 Seller Agent: Janet Marie Frederick
6

7 Concerning adverse material facts, Montana law provides that a seller agent is obligated to:

- 8
9 • disclose to a buyer or the buyer agent any adverse material facts that concern the property and that are
10 known to the seller agent, except that the seller agent is not required to inspect the property or verify any
11 statements made by the seller; and
12 • disclose to a buyer or the buyer agent when the seller agent has no personal knowledge of the veracity of
13 information regarding adverse material facts that concern the property.
14

15 The Seller Agent identified above is providing the attached Owner's Property Disclosure Statement that has been
16 completed and signed by the Seller(s), if one has been made available to the Seller Agent by the Seller(s).
17 Regardless of whether Seller(s) has/have provided Seller Agent with an Owner's Property Disclosure Statement,
18 **except as set forth below**, the Seller Agent has no personal knowledge:

- 19 (i) about adverse material facts that concern the Property or
20 (ii) regarding the veracity (accuracy) of any information regarding adverse material facts that concern
21 the Property
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29 Information regarding adverse material facts that concern the Property and that are known to the Seller Agent, if any,
30 is set forth above. However, the Seller Agent is not required to inspect the Property or verify any statements made by
31 the Seller(s). Buyer(s) is/are therefore encouraged to obtain professional advice, inspections or both of the Property
32 and to provide for appropriate provisions in a Buy-Sell Agreement between the Buyer(s) and Seller(s) with respect to
33 any advice, inspections or defects.
34

35 Seller Agent Signature: Janet Marie Frederick
36

37 Dated: _____
38

39 Buyer and Buyer Agent acknowledge receipt of this Property Disclosure Statement.

40 Buyer Agent: _____
41

42 Buyer Agent Signature: _____
43

44 Dated: _____
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46 Buyer Signature: _____
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48 Dated: _____
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OWNER'S PROPERTY DISCLOSURE STATEMENT (LAND)
MONTANA ASSOCIATION OF REALTORS® STANDARD FORM



1 Date: 3/31/2025

2
3 The undersigned Owner is the owner of certain real property located at _____
4 NHN _____, in the City of Polson _____,
5 County of Lake _____, Montana, which real property is legally described as:
6 NE1/4SE1/4, E1/2NE1/4, S1/2SW1/4NE1/4, NE1/4SW1/4NE1/4, E1/2NW1/4SW1/4NE1/4, SE1/4NW1/4NE1/4AND
7 E1/2SW1/4NW1/4NE1/4 LESS TRACT 1, OF S12, T22N, R20W P.M.M., LAKE COUNTY, MONTANA
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9

10 (hereafter the "Property"). Owner executes this Disclosure Statement to disclose to prospective buyers all adverse
11 material facts which concern the Property. Montana law defines an adverse material fact as a fact that should be
12 recognized as being of enough significance as to affect a person's decision to enter into a contract to buy or sell real
13 property and may be a fact that materially affects the value of the Property, that affects the structural integrity of the
14 Property, or that presents a documented health risk to occupants of the Property.
15

16 **OWNER'S DISCLOSURE**

- 17
18 ☐ Owner has never been to the Property.
19 ☒ Owner has not been to the Property since Feb 2025 (date).
20

21 The Owner declares that the Owner has prepared this Disclosure Statement and any attachments thereto based on
22 any adverse material facts known to the Owner. Owner hereby authorizes providing a copy of this Statement to any
23 person or entity in connection with any actual or anticipated sale of the Property. Owner further agrees to indemnify
24 and hold any and all real estate agents involved, directly or indirectly, in the purchase and sale of the Property,
25 harmless from all claims for damages based upon the disclosures made in this Disclosure Statement along with the
26 failure of the Owner to disclose any adverse material facts known to the Owner.
27

28 This information is a disclosure by the Owner of known adverse material facts concerning the Property as of the
29 above date. **It is not a warranty or representation of any kind by the Owner and it is not a contract between**
30 **Owner and buyer. This disclosure statement is not a substitute for any inspections the buyer may wish to**
31 **obtain.**
32

33 Please describe any adverse material facts concerning the items listed, or other components, fixtures or matters.

34
35 Easements (written or unwritten):
36 _____
37 _____
38

39 Boundaries or property lines:
40 _____
41 _____
42

43 Encroachments or similar matters that may affect your interest in the subject Property including but not
44 limited to buildings, fences, etc.:
45 _____
46 _____
47

48 Access to or Ownership of the Property – Matters affecting access to or from the Property, legal ownership or title to
49 the Property, or the Seller's ability to transfer the Property:
50 _____
51 _____

Buyer's or Lessee's Initials

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Owner's Property Disclosure Statement (Land), April 2024
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RO
Owner's Initials

4869-1864-6405, v. 1

Settling, slippage, standing water, drainage, sliding or other soil problems on the Property or in the immediate area:

low point were canal travels in NW corner

Flooding, drainage or grading problems:

N/A

Location of the Property in a flood plain, shoreline master plan, wetland or other environmentally sensitive area or work conducted by Seller in or around any natural bodies of water:

See FEMA.gov for maps showing areas of wetland

a. Water rights and private wells:

N/A

b. Public or Community water systems:

City water at street. Polson Canal travels through property

Restrictive Covenants and Deed restrictions:

N/A

Septic system approval or existing septic system:

N/A

Major damage to the Property from fire, earthquakes, floods, slides, etc.:

N/A

Zoning or Historic District violations, non-conforming uses:

N/A

Neighborhood noise problems or other nuisances:

N/A

Property Owner's association obligations (dues, lawsuits, transfer fees, initiation fees, etc.):

N/A

Notice of abatement or citations against the Property:

N/A

Lawsuits or legal proceedings (including foreclosures and bankruptcies) affecting or threatening the Property:

N/A

Waste dump or disposal or landfill or gravel pit or commercial use in the vicinity of the Property, existing or proposed, which may cause smoke, smell, noise or other nuisance, annoyance or pollution, any hazardous materials or pest infestations located on the Property or in the immediate area:

N/A

Street or utility improvement planned that may affect or be assessed against the Property:

N/A

Known information concerning utility connections:

~~Water~~ Water at Hack Road available, sewer connection will have to be made via city of Polson, Power at Road Mission Power

Zoning or land use change planned or being considered by the city or county:

Pending zone amendment April 2025 to LRZD City of Polson

Proposed increase in tax assessment value or property owner's association dues for the Property:

2024 Annexation into City of Polson. Likely will see property tax assessment change for 2025.

Underground storage tanks or class II injection wells:

N/A

Property leases including post-closing short-term rental obligations, crop share agreements, mineral leases or reservations:

N/A

Conservation Easements (existing or proposed):

N/A

Landfill (compacted or otherwise) on the Property or any portion thereof:

N/A

Environmental issues affecting the Property including whether the Property has been tested or treated for the presence of fuel or chemical storage tanks, asbestos, or contaminated soil or water:

N/A

Pests, rodents:

N/A

Noxious Weeds:

N/A

Airport affected area:

N/A

Other matters as set forth below including environmental issues, structural system issues, mechanical issues, legal issues, physical issues, or others not listed above of which the Seller has actual knowledge concerning the Property.

N/A

Buyer's or Lessee's Initials

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Owner's Initials

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Lined area for notes or disclosures.

Owner certifies that the information herein is true, correct and complete to the best of the Owner's knowledge and belief as of the date signed by Owner.

Kaylee M Purcell President for Mission Ridge LLC

Owner [Signature] Date 3/31/25
Owner _____ Date _____

Buyer's or Lessee's Initials

KP
Owner's Initials

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BUYER'S ACKNOWLEDGEMENT

Subject Property Address: NHN Polson MT 59860
NE1/4SE1/4, E1/2NE1/4, S1/2SW1/4NE1/4, NE1/4SW1/4NE1/4, E1/2NW1/4SW1/4NE1/4, SE1/4NW1/4NE1/4 AND
E1/2SW1/4NW1/4NE1/4 LESS TRACT 1, OF S12, T22N, R20W P.M.M., LAKE COUNTY, MONTANA

Buyer(s) understand that the foregoing disclosure statement sets forth any adverse material facts concerning the Property that are known to the Owner. **The disclosure statement does not provide any representations or warranties concerning the Property, nor does the fact this disclosure statement fails to note an adverse material fact concerning a particular feature, fixture or element imply that the same is free of defects.**

Buyer(s) is/are encouraged to obtain professional advice, inspections or both of the Property and to provide for appropriate provisions in a contract between buyer(s) and owner(s) with respect to any advice, inspections or defects. **Buyer(s) are not relying upon this property disclosure statement for buyer(s)' determination of the overall condition of the Property in lieu of other inspections, reports or advice.**

I/WE ACKNOWLEDGE RECEIPT OF A COPY OF THIS STATEMENT.

Buyer's/Lessee's Signature

Date

Buyer's/Lessee's Signature

Date

NOTE: Unless otherwise expressly stated the term "days" means calendar days and not business days. Business days are defined as all days except Sundays and Montana or federal holidays.